# STERLING MODEL "TF" TUBULAR DESIGN GAS FIRED UNIT HEATER





TFS-11

#### **DESCRIPTION**

The Sterling Model "TF" gas-fired unit heater offers a highly efficient, extremely durable alternative to the traditional clam shell design. These propeller type units combine the latest tubular heat exchanger and inshot burner technology with the quality and reliability you have come to know from Sterling. Units are available in sizes 100 to 400 MBH.

Standard energy saving features like the direct spark ignition and power venting reduce standby losses and offer improved seasonal efficiencies. The Model "TF" unit is certified by ETL as providing 83% thermal (combustion) efficiency.

# **TUBULAR HEAT EXCHANGER**

The Sterling tubular heat exchanger has been designed to provide maximum and uniform heat transfer. The low pressure drop associated with this design enables heated air to be evenly distributed to the conditioned space. This curved, non-welded serpentine design experiences less thermally induced stress making it highly durable for significantly longer service life. All Sterling tubular heat exchangers are constructed of heavy duty 20-gauge aluminized steel. Optional 409 stainless steel heat exchangers are also available.

# **DIRECT SPARK IGNITION SYSTEM**

Sterling Model "TF" units utilize a direct spark pilotless ignition of the burner, providing fast heat delivery. This highly reliable and efficient ignition system incorporates an integrated electronic control board to regulate the system sequence of operation, including an externally mounted LED indicator for simple troubleshooting.

#### **VENTING**

The Sterling Model "TF" unit heater is ETL certified in accordance with categories I and III venting requirements. This certification allows units to be vented both vertically and horizontally using either single wall or double wall venting materials. This venting flexibility of the Model "TF" unit heater makes installation easier and more cost effective by allowing the installer to utilize existing venting components.

# **CONTROL ACCESSIBILITY**

Designed with the service person in mind, every component of the Sterling Model "TF" is easily accessible. Ignition and fan controls are located in one centrally located control panel. The access door provides control isolation as well as a pleasing exterior appearance.

# **STANDARD FEATURES**

- Inshot burner design
- 20-gauge steel jacket with baked enamel finish.
- Main control panel
- 120/1/60 supply voltage
- · Power vented

- 120/24 volt control transformer
- · Direct spark ignition
- Individually adjustable and removable louvers
- · Single stage combination gas valve





- 115/1/60 volt fan motor with internal overload protection
- 10 year heat exchanger, flue collector and burner warranty.



PROJECT:	
UNIT TAG:	
OIIII IAG.	



# TF TUBULAR PROPELLER PERFORMANCE AND DIMENSIONAL DATA

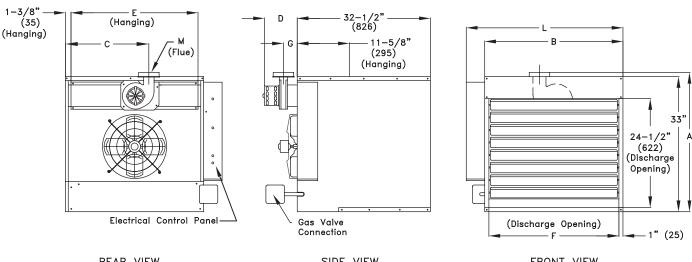




PERFORMANCE DATA    Input - BTUHR	Unit Size	100	125	150	175	200	250	300	350	400
(kW)         (29.3)         (36.6)         (43.9)         (51.2)         (56.0)         (27.3)         (47.8)         (10.25)         (117.1)           Output L BTU/Hr.         83.00         103,750         124,500         145,250         166,000         207,500         249,000         280,500         332,000           Thermal Efficiency (%)         83	PERFORMANCE DATA†									
Output_ RTUMr.         83,000         103,750         124,500         145,250         166,000         207,500         249,000         290,500         332,000           Rew Present Efficiency (%)         83 </td <td>Input - BTU/Hr.</td> <td>100,000</td> <td>125,000</td> <td>150,000</td> <td>175,000</td> <td>200,000</td> <td>250,000</td> <td>300,000</td> <td>350,000</td> <td>400,000</td>	Input - BTU/Hr.	100,000	125,000	150,000	175,000	200,000	250,000	300,000	350,000	400,000
MKM  (24.3) (30.4) (36.4) (42.5) (48.6) (60.7) (72.9) (85.1) (97.2)   March	(kW)	(29.3)	(36.6)	(43.9)	(51.2)	(58.6)	(73.2)	(87.8)	(102.5)	(117.1)
Price Air Delivery - CFM	Output - BTU/Hr.	83,000	103,750	124,500	145,250	166,000	207,500	249,000	290,500	332,000
Pree Air Delivery - CFM	(kW)	(24.3)	(30.4)	(36.4)	(42.5)	(48.6)	(60.7)	(72.9)	(85.1)	(97.2)
Columbs   (0.756)	Thermal Efficiency (%)	83	83	83	83	83	83	83	83	83
Air Temperature Rise -F	Free Air Delivery - CFM	1,600	2,200	2,400	2,850	3,200	3,450	5,000	5,600	5,800
C'C)	(cu. m/s)	(0.756)	(1.039)	(1.133)	(1.346)	(1.511)	(1.629)	(2.361)	(2.644)	(2.738)
Full Load Amps at 120V	Air Temperature Rise - °F	47	42	47	46	47	54	45	47	51
Min. Circuit Amps at 120V   7.5   8.1   8.1   9.5   9.5   9.5   14.0   16.7   16.7     MOTOR DATA: Motor HP (Ohy)   1/10   1/4   1/3   1/3   1/3   1/3   1/4   1/3   1	(°C)	(26)	(23)	(26)	(26)	(26)	(30)	(24)	(26)	(28)
MOTOR DATA:         Motor HP (Qty)         1/10         1/4         1/4         1/3         1/3         1/3         1/4 (2)         1/3 (2)         1/3 (2)           Motor KW         (0.080)         (0.19)         (0.19)         (0.25) <td>Full Load Amps at 120V</td> <td>6.4</td> <td>6.9</td> <td>6.9</td> <td>8.0</td> <td>8.0</td> <td>8.0</td> <td>11.6</td> <td>13.8</td> <td>13.8</td>	Full Load Amps at 120V	6.4	6.9	6.9	8.0	8.0	8.0	11.6	13.8	13.8
Motor kW         (0.080)         (0.19)         (0.19)         (0.25)         (0.25)         (0.25)         (0.19)         (0.25)         (0.25)           Motor Type         SP         PSC	Min. Circuit Amps at 120V	7.5	8.1	8.1	9.5	9.5	9.5	14.0	16.7	16.7
Motor Type   SP   PSC	MOTOR DATA: Motor HP (Qty)	1/10	1/4	1/4	1/3	1/3	1/3	1/4 (2)	1/3 (2)	1/3 (2)
RPM	Motor kW	(0.080)	(0.19)	(0.19)	(0.25)	(0.25)	(0.25)	(0.19)	(0.25)	(0.25)
Margin   M	Motor Type	SP	PSC							
"Billian Data - inches (mm)           "A" Overall Height to Top of Flue         33-3/4         33-3/4         33-3/4         33-3/4         33-3/4         33-3/4         33-3/4         34-34         34-34         34-34         34-34         34-34         34-34         34-34         34-34         34-34         34-34         33-3/4         33-3/4         33-3/4         35-3/4         50-3/4         664)         (864) <td< td=""><td>RPM</td><td>1,050</td><td>1,050</td><td>1,050</td><td>1,050</td><td>1,050</td><td>1,050</td><td>1,050</td><td>1,050</td><td>1,050</td></td<>	RPM	1,050	1,050	1,050	1,050	1,050	1,050	1,050	1,050	1,050
"A" Overall Height to Top of Flue (857) (957) (857) (957) (857) (857) (857) (857) (857) (957) (857) (857) (857) (957) (857) (857) (857) (857) (857) (1289)	Amps @ 115V	4.2	4.7	4.7	5.8	5.8	5.8	9.4	11.6	11.6
"B" Jacket Width of Unit         (857)         (857)         (857)         (857)         (857)         (857)         (864)         (864)         (864)           "B" Jacket Width of Unit         20-3/4         20-3/4         32-3/4         32-3/4         32-3/4         50-3/4         28-3/8 <td>DIMENSIONAL DATA - inches (mn</td> <td>n)</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>	DIMENSIONAL DATA - inches (mn	n)								
"B" Jacket Width of Unit (527) (527) (527) (527) (831) (831) (831) (1289	"A" Overall Height to Top of Flue	33-3/4	33-3/4	33-3/4	33-3/4	33-3/4	33-3/4	34	34	34
"C" Width to CL Flue         (527)         (527)         (527)         (831)         (831)         (831)         (1289)         (1289)         (1289)           "C" Width to CL Flue         13-3/8         13-3/8         13-3/8         19-3/8         19-3/8         19-3/8         28-3/8         28-3/8         28-3/8           "D" Depth to Rear of Housing         (340)         (340)         (340)         (492)         (492)         (492)         (721)		(857)	(857)	(857)	(857)	(857)	(857)	(864)	(864)	(864)
"C" Width to CL Flue 13-3/8 13-3/8 13-3/8 13-3/8 19-3/8 19-3/8 19-3/8 19-3/8 28-3/8 28-3/8 28-3/8 (340) (340) (340) (340) (492) (492) (492) (721) (723	"B" Jacket Width of Unit	20-3/4	20-3/4	20-3/4	32-3/4	32-3/4	32-3/4	50-3/4	50-3/4	50-3/4
Common   C		(527)	(527)	(527)	(831)	(831)	(831)	(1289)	(1289)	(1289)
"B" Depth to Rear of Housing 11 11 11 11 11 11 11 11 11 12-14-14 12-14-14-14-14-14-14-14-14-14-14-14-14-14-	"C" Width to CL Flue	13-3/8	13-3/8	13-3/8	19-3/8	19-3/8	19-3/8	28-3/8	28-3/8	28-3/8
C279		(340)	(340)	(340)	(492)	(492)	(492)	(721)	(721)	(721)
"E" Hanging Distance Width 18-5/8 18-5/8 18-5/8 30-5/8 30-5/8 30-5/8 48-5/8 48-5/8 48-5/8 48-5/8 (473) (473) (473) (778) (778) (778) (778) (1235) (12	"D" Depth to Rear of Housing	11	11	11	11	11	11	12-1/4	12-1/4	12-1/4
"F" Discharge Opening Width 18-3/4 18-3/4 18-3/4 18-3/4 30-3/4 30-3/4 30-3/4 48-3/4 5-1/8		(279)	(279)	(279)	(279)	(279)	(279)	(311)	(311)	(311)
"F" Discharge Opening Width 18-3/4 18-3/4 18-3/4 30-3/4 30-3/4 30-3/4 48-3/4 58-1/8 58	"E" Hanging Distance Width	18-5/8	18-5/8	18-5/8	30-5/8	30-5/8	30-5/8	48-5/8	48-5/8	48-5/8
"G" Depth to CL Flue		(473)	(473)	(473)	(778)	(778)	(778)	(1235)	(1235)	(1235)
"G" Depth to CL Flue	"F" Discharge Opening Width	18-3/4	18-3/4	18-3/4	30-3/4	30-3/4	30-3/4	48-3/4	48-3/4	48-3/4
Company   Comp		(476)	(476)	(476)	(781)	(781)	(781)	(1238)	(1238)	(1238)
"L" Overall Unit Width	"G" Depth to CL Flue	4-3/4	4-3/4	4-3/4	4-3/4	4-3/4	4-3/4	5-1/8	5-1/8	5-1/8
"M" Flue Size Diameter* - in Flue Size Diameter* - in (127)         5         5         5         5         5         5         5         6         6         6           "M" Flue Size Diameter* - in (127)         (127)         (127)         (127)         (127)         (127)         (127)         (127)         (127)         (127)         (127)         (127)         (127)         (152)         (152)         (152)         (152)           Fan Diameter - in (Oty)         16         16         16         18         18         18         16 (2)         18 (2)         18 (2)           Gas Inlet, Natural Gas - in 1/2         1/2         1/2         1/2         1/2         1/2         3/4         3/4         3/4           Gas Inlet, LP Gas - in 1/2         1/2         1/2         1/2         1/2         1/2         3/4         3/4         3/4           Approximate Unit Weight - Ib (kg)         133         145         155         191         201         211         307         321         335           (kg)         (60)         (66)         (70)         (87)         (91)         (96)         (139)         (145)         (152)           Approximate Ship Weight - Ib         173         185		(121)	(121)	(121)	(121)	(121)	(121)	(130)	(130)	(130)
"M" Flue Size Diameter* - in 5 5 5 5 5 5 5 5 6 6 6 6 6 6 6 6 6 6 6	"L" Overall Unit Width	25-1/4	25-1/4	25-1/4	37-1/4	37-1/4	37-1/4	55-1/4	55-1/4	55-1/4
(mm)         (127)         (127)         (127)         (127)         (127)         (127)         (127)         (127)         (152)         (152)         (152)           Fan Diameter - in (Qty)         16         16         16         18         18         18         16 (2)         18 (2)         18 (2)           Gas Inlet, Natural Gas - in         1/2         1/2         1/2         1/2         1/2         1/2         3/4         3/4         3/4           Gas Inlet, LP Gas - in         1/2         1/2         1/2         1/2         1/2         1/2         3/4         3/4         3/4           Approximate Unit Weight - Ib         133         145         155         191         201         211         307         321         335           (kg)         (60)         (66)         (70)         (87)         (91)         (96)         (139)         (145)         (152)           Approximate Ship Weight - Ib         173         185         195         241         251         261         367         381         395		(641)	(641)	(641)	(946)	(946)	(946)	(1403)	(1403)	(1403)
Fan Diameter - in (Qty) 16 16 16 18 18 18 18 16 (2) 18 (2) 18 (2) Gas Inlet, Natural Gas - in 1/2 1/2 1/2 1/2 1/2 1/2 1/2 1/2 3/4 3/4 3/4 Gas Inlet, LP Gas - in 1/2 1/2 1/2 1/2 1/2 1/2 1/2 1/2 3/4 3/4 3/4 Approximate Unit Weight - Ib 133 145 155 191 201 211 307 321 335 (kg) (60) (66) (70) (87) (91) (96) (139) (145) (152) Approximate Ship Weight - Ib 173 185 195 241 251 261 367 381 395	"M" Flue Size Diameter* - in	5	5	5	5	5	5	6	6	6
Gas Inlet, Natural Gas - in         1/2         1/2         1/2         1/2         1/2         1/2         1/2         1/2         3/4         3/2         3/2         3/2         3/2<	(mm)	(127)	(127)	(127)	(127)	(127)	(127)	(152)	(152)	(152)
Gas Inlet, LP Gas - in         1/2         1/2         1/2         1/2         1/2         1/2         1/2         1/2         3/4         3/4         3/4         3/4           Approximate Unit Weight - Ib         133         145         155         191         201         211         307         321         335           (kg)         (60)         (66)         (70)         (87)         (91)         (96)         (139)         (145)         (152)           Approximate Ship Weight - Ib         173         185         195         241         251         261         367         381         395	Fan Diameter - in (Qty)	16	16	16	18	18	18	16 (2)	18 (2)	18 (2)
Approximate Unit Weight - Ib         133         145         155         191         201         211         307         321         335           (kg)         (60)         (66)         (70)         (87)         (91)         (96)         (139)         (145)         (152)           Approximate Ship Weight - Ib         173         185         195         241         251         261         367         381         395	Gas Inlet, Natural Gas - in	1/2	1/2	1/2	1/2	1/2	1/2	3/4	3/4	3/4
(kg) (60) (66) (70) (87) (91) (96) (139) (145) (152) Approximate Ship Weight - Ib 173 185 195 241 251 261 367 381 395	Gas Inlet, LP Gas - in	1/2	1/2	1/2	1/2	1/2	1/2	3/4	3/4	3/4
Approximate Ship Weight - Ib         173         185         195         241         251         261         367         381         395	Approximate Unit Weight - Ib	133	145	155	191	201	211	307	321	335
11 0	(kg)	(60)	(66)	(70)	(87)	(91)	(96)	(139)	(145)	(152)
(kg) (78) (84) (88) (109) (114) (118) (166) (173) (179)	Approximate Ship Weight - Ib	173	185	195	241	251	261	367	381	395
	(kg)	(78)	(84)	(88)	(109)	(114)	(118)	(166)	(173)	(179)

<sup>†</sup> Ratings shown are for unit installations at elevations between 0 and 2,000 feet (0 to 610m). For unit installations in U.S.A. above 2,000 feet (610m), the unit input must be field derated 4% for each 1,000 feet (305m) above sea level; refer to local codes, or in absence of local codes, refer to the latest edition of the National Fuel Gas Code, ANSI Standard Z223.1 (NFPA No. 54). For installations in Canada, any reference to deration at altitudes in excess of 2,000 feet (610m) are to be ignored. At altitudes of 2,000 feet (610 to 1372m), the unit must be field derated and be so marked in accordance with the ETL certification. See unit installation manual for field deration information.

LEGEND: SP = SHADED POLE, PSC = PERMANENT SPLIT CAPACITOR, ODP = OPEN DRIP PROOF



FRONT VIEW

<sup>\*</sup> Flue collar is factory supplied with unit; to be field installed per included instructions.